



## Perfect radius every time with highest quality.

**CIDAN FS PLUS** folding machine is strong, exact and almost impossible to wear out. With welded sides, clamping beam with eccentric drive and extra strong lower beam, this machine is designed for the highest productivity levels, low maintenance costs and problem-free operating, year in and year out.

### Perfect bending results every time

With the FS PLUS you have a finer control of the machine's operations than you have ever had before. Choose material and thickness from the material table in nuLink and the position of the bending beam will adjust automatically. Set the radius rail you want to use and the control system will create the correct bending parameters. With the adjustable bending centre the bending beam maintains a constant distance to the radius rail throughout the bending process. The result is perfect radius without causing material stress whatever the thickness, a perfect finish and an almost unsurpassed precision in angles and measurements. FS PLUS makes your work easy and gives top results every time.

### The most important advantages:

- ✓ Motorized adjustment of the bending beam
- ✓ Set exact sheet thickness fast, directly in nuLink
- ✓ Perfect bending radius for all material thicknesses
- ✓ No risk of cracking or paint damage at your produced bent parts
- ✓ Lower machine load

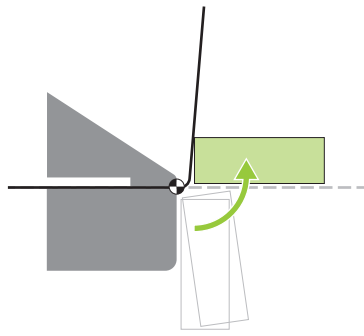


The radius differences are clearly seen in the illustrations above. With a fixed bending centre (left) the radius is uneven and the material is unevenly distributed. With an adjustable bending centre (right) the radius is even and there is less stress on the material.

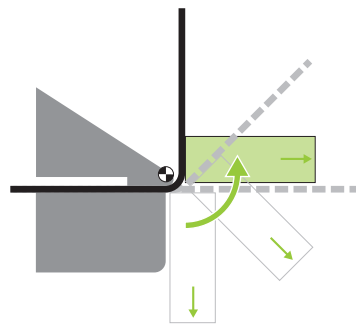
Learn more about the PLUS function and watch our demo video on our YouTube channel:



### Straight rail with small radius

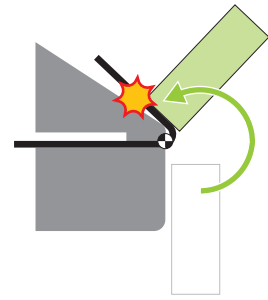


With fixed bending centre, thin material and adjusted folding beam. Good flexibility for angles and limited stress on machine and material.

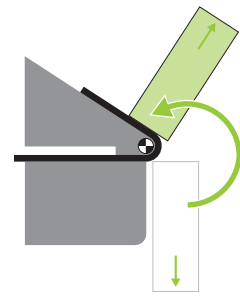


With adjustable bending centre the folding beam follows the material and bends angles correctly with even radius independent of the material thickness.

### Straight rail with radius 1,5–5 mm



With fixed bending centre there is considerable angle error and a clear risk that the folding beam rail and radius rail "collide" leading to a great deal of wear on the machine or breakdown.



With adjustable bending centre the folding beam follows the radius beam perfectly. The material is bent with an even radius and the risk of cracking and damage on painted surfaces is minimal.

	Working length mm	Folding capacity mm			Opening height mm	Outer dimensions L x W x H mm	Weight kg	Motor	
		Steel	Stainless steel	Aluminium				Clamping beam kW	Folding beam kW
<b>FS PLUS 26</b>	2600	2.5	1.6	3.7	150	3645 x 2040 x 1955	3260	1.5	2.2
<b>FS PLUS 32</b>	3200	2	1.2	3	150	4195 x 2040 x 1955	3487	1.5	2.2
<b>FS PLUS 41</b>	4100	2	1.2	3	150	5145 x 2040 x 1955	4166	1.5	2.2

Dealer

**CIDAN**  
MACHINERY GROUP

CIDAN Machinery Group markets and manufactures CIDAN, Götene, Forstner and nuIT

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